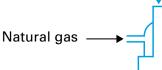
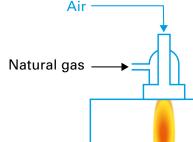
Methane pyrolysis, gasification and combustion



Natural gas or hydrogen fuel Natural gas

Oxygen



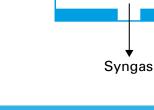


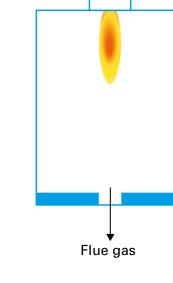
Notes:

- Shaded area denotes catalyst bed
- Energy for pyrolysis may be from combustion of fuel, or from an electric plasma arc
- Pyrolysis diagram shown is for catalytic pyrolysis

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| | | + | | | + | | L | Flue gas |
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|-----------------------------|--|--|--|--|--|
| Oxygen feedstock | | | | | |
| Catalyst required | | | | | |
| Energy required / released | | | | | |
| Chemical reaction | | | | | |
| Carbon product | | | | | |
| Hydrogen content in product | | | | | |
| gas | | | | | |
| Product gas pressure | | | | | |
| Product gas temperature | | | | | |

Pyrolysis (Methane splitting or cracking)

None, oxygen-free process

Yes (Carbon, Nickel or Iron) for catalytic, no for thermal and plasma Endothermic, requires heat input

CH₄ → C + 2H₂
Carbon black powder
100%

Atmospheric pressure 500 to 900 °C catalytic, 1100 to 1400 °C thermal, 1500 to 2000 °C plasma

Partial Oxidation – POX (Gasification)

Oxygen from ASU fed with controlled stoichiometry to limit CO₂ generation

No for thermal POX, yes for catalytic POX

Exothermic, steam generation $2CH_4 + O_2 \rightarrow 2CO + 4H_2$ (ideal case) CO and CO_2 from side reactions ~60%

40 to 80 bar ~ 1400 °C

Combustion (Thermal oxidation)

Air fed in excess to ensure full conversion to CO₂ (oxygen from ASU in Allam cycle)

No

Exothermic, ideal for steam generation $CH_4 + 2O_2 \rightarrow CO_2 + 2H_2O$ (ideal case) CO_2

Zero, complete oxidation to CO₂ & H₂O is ideal case

Atmospheric pressure ~1400 °C